## 1 Claims 2 A method of surveying boreholes, comprising: 3 providing an instrument package in a leading 4 5 end of a drillstring, said instrument package 6 comprising first and second single-axis sensors 7 mounted for rotation with the drillstring about the rotational axis of the drillstring, the first sensor 8 being an accelerometer and the second sensor being a 10 magnetic fluxgate or a rate gyro; rotating the drillstring; 11 12 deriving from the first sensor the inclination 13 angle of the drillstring at the instrument package; 14 and 15 deriving from the second sensor the azimuth 16 angle of the drillstring at the instrument package. 17 The method of claim 1, wherein the sensor is 18 2. radially spaced from the borehole axis and has its 19 20 sensing axis in a plane containing the borehole axis 21 and an axis perpendicular thereto. 22 The method of claim 1, wherein the sensor is 23 3. 24 radially spaced from the borehole axis and has its 25 sensing axis in a plane parallel with the borehole 26 axis. 27 28 The method of claim 1, wherein the drilling control rotation angle is obtained from the sensor 29

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outputs.

The method of claim 1, wherein the sensor 1 outputs are integrated over the four quadrants of 3 rotation and the desired output angle is derived from the integrated output. 4 5 The method of claim 1, wherein the instrument 6 6. 7 package suitably includes rotation angle reference means for use in the integration. 8 9 The method of claim 1, wherein additional 10 11 information is derived such as the local 12 gravitational and magnetic field vectors. 13 14 8. An apparatus for use in surveying boreholes, 15 the apparatus comprising: 16 an instrument package adapted to be included in 17 the leading end of a drillstring , the instrument 18 package comprising first and second single-axis 19 sensors mounted for rotation with the drillstring about the rotational axis of the drillstring, the 20 21 first sensor being an accelerometer and the second 22 sensor being a magnetic fluxgate or a rate-gyro; and computing means for deriving from the first 2.3 sensor while the drillstring is rotating the 24 25 inclination angle of the drillstring at the 26 instrument package, and for deriving from the second 27 sensor while the drillstring is rotating the azimuth angle of the drillstring at the instrument package. 28 29 30 9. The apparatus of claim 8, wherein the sensor is

radially spaced from the borehole axis and has its

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- 1 sensing axis in a plane containing the borehole axis
- 2 and an axis perpendicular thereto.

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- 4 10. The apparatus of claim 8, wherein the sensor is
- 5 radially spaced from the borehole axis and has its
- 6 sensing axis in a plane parallel with the borehole
- 7 axis.

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- 9 11. The apparatus of claim 8, wherein the computing
- 10 means operates to integrate the sensor outputs over
- 11 the four quadrants of rotation and to derive the
- 12 desired output angle from the integrated outputs.

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- 14 12. The apparatus of claim 8, further comprising
- 15 rotation reference means for use in the integration.